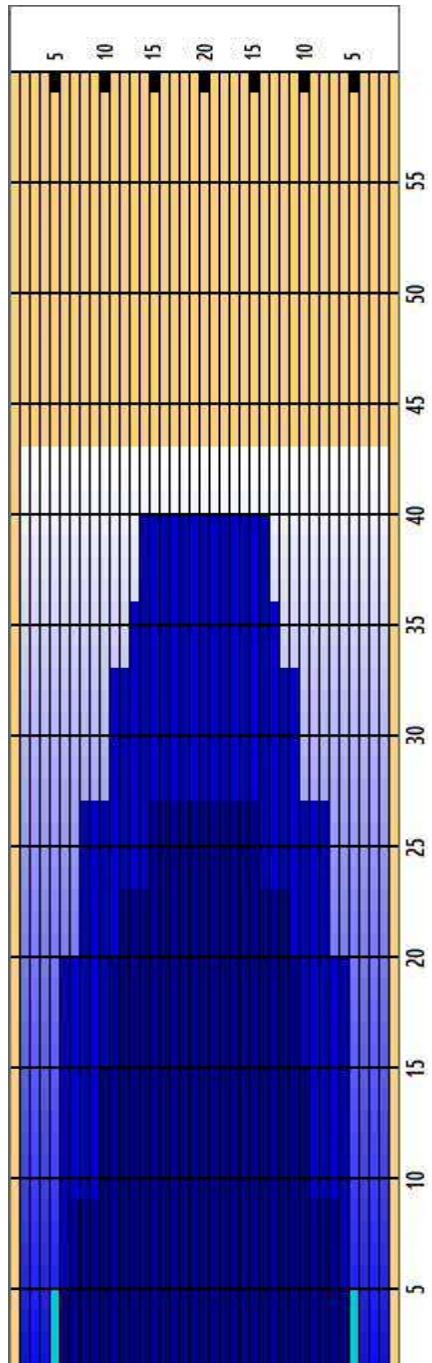


Oil Pattern Distance	43	Reverse Brush Drop	40	Oil Per Board	Multi ul
Forward Oil Total	15.55 mL	Reverse Oil Total	12.85 mL	Volume Oil Total	28.4 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	50	14	A		35	0.0	0.0	0.0
2	5L	5R	3	50	14	A		93	0.0	5.9	5.9
3	7L	7R	2	50	14	A		54	5.9	9.8	3.9
4	10L	10R	3	50	14	A		63	9.8	15.7	5.9
5	11L	11R	2	50	18	A		38	15.7	20.8	5.1
6	12L	12R	1	50	22	A		17	20.8	23.9	3.1
7	15L	15R	1	50	22	A		11	23.9	27.0	3.1
8	2L	2R	0	50	26	A		0	27.0	43.0	16.0



	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	26	A		0	43.0	40.0	-3.0
2	14L	14R	1	50	26	A		13	40.0	36.4	-3.6
3	13L	13R	1	50	22	A		15	36.4	33.3	-3.1
4	11L	11R	2	50	22	A		38	33.3	27.1	-6.2
5	8L	8R	3	50	18	A		75	27.1	19.5	-7.6
6	6L	6R	4	50	18	A		116	19.5	9.3	-10.2
7	2L	2R	0	50	14	A		0	9.3	0.0	-9.3

Cleaner Ratio Main Mix: NA  
 Cleaner Ratio Back End Mix: NA  
 Cleaner Ratio Back End Distance: NA  
 Forward  
 Reverse  
 Combined



Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L-18L-18R	8L-12L-18L-18R	13L-17L-18L-18R	18L-18R-17R-13R	18L-18R-12R-8R	18L-18R-7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5	1.45	1.03	1.03	1.45	5

