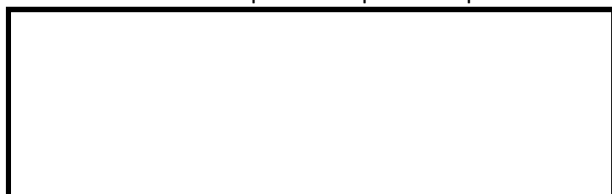


|                      |          |                    |          |                    |          |
|----------------------|----------|--------------------|----------|--------------------|----------|
| Oil Pattern Distance | 43       | Reverse Brush Drop | 40       | Oil Per Board      | Multi ul |
| Forward Oil Total    | 15.55 mL | Reverse Oil Total  | 12.85 mL | Volume Oil Total   | 28.4 mL  |
| Tank Configuration   | N/A      | Tank A Conditioner | ICE      | Tank B Conditioner | ICE      |

|   | START | STOP | LOADS | MICS | SPEED | TANK | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|------|-------|------|---------|-------|------|------|-------|
| 1 | 3L    | 3R   | 1     | 50   | 14    | A    | 35      | 0.0   | 0.0  | 0.0  | 1750  |
| 2 | 5L    | 5R   | 3     | 50   | 14    | A    | 93      | 0.0   | 5.9  | 5.9  | 4650  |
| 3 | 7L    | 7R   | 2     | 50   | 14    | A    | 54      | 5.9   | 9.8  | 3.9  | 2700  |
| 4 | 10L   | 10R  | 3     | 50   | 14    | A    | 63      | 9.8   | 15.7 | 5.9  | 3150  |
| 5 | 11L   | 11R  | 2     | 50   | 18    | A    | 38      | 15.7  | 20.8 | 5.1  | 1900  |
| 6 | 12L   | 12R  | 1     | 50   | 22    | A    | 17      | 20.8  | 23.9 | 3.1  | 850   |
| 7 | 15L   | 15R  | 1     | 50   | 22    | A    | 11      | 23.9  | 27.0 | 3.1  | 550   |
| 8 | 2L    | 2R   | 0     | 50   | 26    | A    | 0       | 27.0  | 43.0 | 16.0 | 0     |

|   | START | STOP | LOADS | MICS | SPEED | TANK | CROSSED | START | END  | FEET  | T.OIL |
|---|-------|------|-------|------|-------|------|---------|-------|------|-------|-------|
| 1 | 2L    | 2R   | 0     | 50   | 26    | A    | 0       | 43.0  | 40.0 | -3.0  | 0     |
| 2 | 14L   | 14R  | 1     | 50   | 26    | A    | 13      | 40.0  | 36.4 | -3.6  | 650   |
| 3 | 13L   | 13R  | 1     | 50   | 22    | A    | 15      | 36.4  | 33.3 | -3.1  | 750   |
| 4 | 11L   | 11R  | 2     | 50   | 22    | A    | 38      | 33.3  | 27.1 | -6.2  | 1900  |
| 5 | 8L    | 8R   | 3     | 50   | 18    | A    | 75      | 27.1  | 19.5 | -7.6  | 3750  |
| 6 | 6L    | 6R   | 4     | 50   | 18    | A    | 116     | 19.5  | 9.3  | -10.2 | 5800  |
| 7 | 2L    | 2R   | 0     | 50   | 14    | A    | 0       | 9.3   | 0.0  | -9.3  | 0     |

Cleaner Ratio Main Mix NA Forward  
 Cleaner Ratio Back End Mix NA Reverse  
 Cleaner Ratio Back End Distance NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



| Item             | 3L-7L:18L-18R  | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R  |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description      | Outside:Middle | Middle:Middle  | Inside:Middle   | Middle:Inside   | Middle:Middle  | Middle:Outside |
| Track Zone Ratio | 5              | 1.45           | 1.03            | 1.03            | 1.45           | 5              |

